DAILY INSPECTION REPORT

REPORT #SWI003 OAK CREEK 150K TANK 3 - 20230424-6, APPROVED OAK CREEK 150K TANK 3, OAK CREEK, ARIZONA, UNITED STATES



Started: 04/24/2023, 9:04 PM MST - Location: 33.48,-112.03

Submitted: 04/24/2023, 9:49 PM MST - Location: 33.48,-112.03

Approved: 04/25/2023, 3:26 AM MST

GENERAL

Report Date: 04/24/2023, MST

Description of Items and/or Areas of Work: Exterior

coating inspection

PRE-WORK SURFACE CONDITIONS

Substrate: Steel



Photo Description:

60K West Tank - Exterior

PPG Pitthane Ultra - Light Green PC 773



Photo Description:

60K West Tank - Exterior



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Photo Description:

150K Tank -Exterior

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60K East Tank -Exterior



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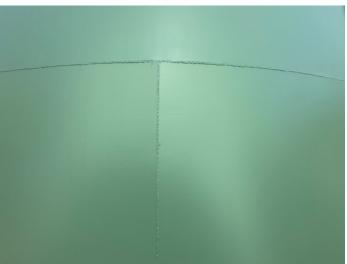


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PPG Pitthane Ultra - Light Green PC 773

ENVIRONMENTAL CONDITIONS



Temperature 72.1°



Photo Description:

Relative Humidity 24.3%



Photo Description:

Dew Point 34.0°



Surface Temperature 88.2°

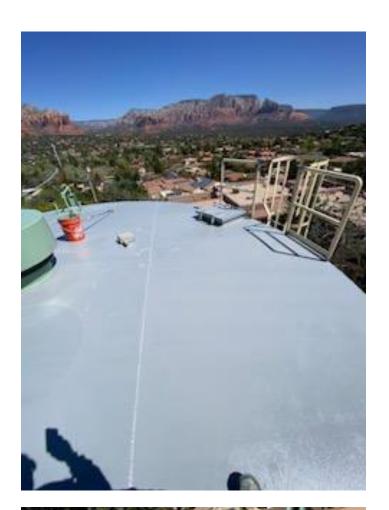
PAINTED SURFACE CONDITION



Photo Description:

Exterior Roof (3) - Prime tie-coat PPG Amerlock 2

Photos supplied by STS

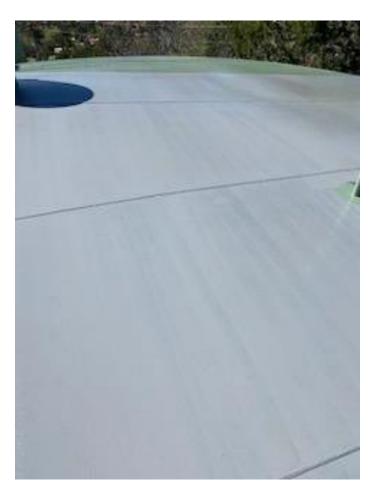


Exterior Roof (3) - Prime tie-coat PPG Amerlock 2
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Exterior Roof (3) - Prime tie-coat PPG Amerlock 2 Photos supplied by STS

PRODUCT / MIXING



Photo Description:

PPG Pitthane Ultra - Part A



Product Batch Number 9140238518



Photo Description: PPG Pitthane Ultra - Part B



Photo Description:

Product Batch Number 350021



Color Name -Light Green PC773

WET/ DRY FILM THICKNESS

MIX

Coating: PPG Pitthane

Ultra - Light Green PC

773

Range Achieved (min): Range Achieved (max):

8.14 mils 17.9 mils

AREA

Spot Reading 1	Spot Reading 2	Spot Reading 3	Total	Average
11.19 mils	13.5 mils	9.47 mils	34.16 mils	11.39 mils
12.52 mils	10.45 mils	10.2 mils	33.17 mils	11.06 mils
8.75 mils	9.7 mils	15.66 mils	34.11 mils	11.37 mils
13.02 mils	8.14 mils	17.9 mils	39.06 mils	13.02 mils
17.47 mils	8.32 mils	8.55 mils	34.34 mils	11.45 mils
Area Total			174.84 mils	11.66 mils
Total			174.84 mils	11.66 mils

Location: 60K East Tank

MIX

Coating: PPG Pitthane

Ultra - Light Green PC

773

Range Achieved (min): Range Achieved (max):

6.4 mils 14.63 mils

Location: 150K Tank

AREA

Spot Reading 1	Spot Reading 2	Spot Reading 3	Total	Average
7.44 mils	7.27 mils	6.4 mils	21.11 mils	7.04 mils
7.4 mils	10.12 mils	7.41 mils	24.93 mils	8.31 mils
8.71 mils	8.87 mils	7.94 mils	25.52 mils	8.51 mils
10.15 mils	10.67 mils	8.57 mils	29.39 mils	9.8 mils
9.24 mils	9.12 mils	9.15 mils	27.51 mils	9.17 mils
Area Total			128.46 mils	8.56 mils

AREA

Spot Reading 1	Spot Reading 2	Spot Reading 3	Total	Average
14.63 mils	6.7 mils	7.1 mils	28.43 mils	9.48 mils
10.08 mils	10.19 mils	7.28 mils	27.55 mils	9.18 mils
9.66 mils	14 mils	8 mils	31.66 mils	10.55 mils
10.52 mils	11.01 mils	8.63 mils	30.16 mils	10.05 mils
9.28 mils	8.47 mils	8.99 mils	26.74 mils	8.91 mils
Area Total			144.54 mils	9.64 mils
Total			273 mils	9.1 mils

MIX

Coating: PPG Pitthane Ultra - Light Green PC

Location: 60K West Tank

Range Achieved (min):

Range Achieved (max):

9.4 mils 13.16 mils

AREA

Spot Reading 1	Spot Reading 2	Spot Reading 3	Total	Average
11 mils	11.58 mils	11.39 mils	33.97 mils	11.32 mils
10.88 mils	9.4 mils	9.77 mils	30.05 mils	10.02 mils

11.82 mils	13.16 mils	10.6 mils	35.58 mils	11.86 mils
11.82 mils	12.21 mils	9.66 mils	33.69 mils	11.23 mils
9.61 mils	11.23 mils	10.99 mils	31.83 mils	10.61 mils
Area Total			165.12 mils	11.01 mils
Total			165.12 mils	11.01 mils



60K East Tank - Dry Film Thickness Measurement DeFelsko Positector 6000



Photo Description:

60K East Tank - Dry Film Thickness Measurement DeFelsko Positector 6000



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DeFelsko Positector 6000



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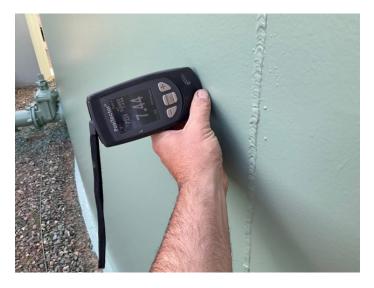


Photo Description:

150K Tank - Dry Film Thickness Measurement

DeFelsko Positector 6000



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60K West Tank - Dry Film Thickness Measurement

DeFelsko Positector 6000

NON-CONFORMING ITEMS



Missed area of top coat



Photo Description:

Missed area of top coat



Photo Description:

Coating repairs in process



Completed coating repair

INSTRUMENT HISTORY SHEET



Photo Description:

Kestrel 5000- environmental conditions gauge S/N 132967



Photo Description:

DeFelsko Positector 6000- SN#22897



Fluke 62 MAX- SN#013005002

REMARKS AND SIGNATURES

Remarks:

A coating inspection was conducted on the exterior tank The exterior was completed using PPG Pitthane, color Light Green. Coating aesthetics were found to be acceptable with a very uniform appearance. Dry film thickness measurements were conducted using a Positector 6000 calibrated to National standards (NIST). Minor touch up repairs were identified. Coating repairs were completed at the time of inspection. Product batch batch numbers for the exterior coating system were documented. Environmental conditions were documented for the date.

SIGNATURES

Name: Frank Rowland

Type:

Date: 04/24/2023, 9:49

PM MST

DAILY INSPECTION REPORT APPROVAL SIGNATURES

AMPP Source Cest body Insperse N-8458 AMPP/SSPC PCS 2020-115-315

Name: Chad Kauffman

Date: 04/25/2023, 3:26 AM MST Next Inspection Date: N/A

Comment: N/A